**COURSE 12: ADDITIVE MANUFACTURING FOR INDUSTRY 4.0**

Team: …………………………………………………………………………………………………………………………………………………

Student’s name: …………………………………………………………………………………………………………………………………

**Worksheet 1.1 – LABORATORY 1**

This worksheet is provided to you so that you can register the progress of specific activities throughout the implementation of Laboratory 1.

1. **Briefly describe the nature of your rapid tooling application. Identify its’ main functions.**

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1. **Provide the hand drawn sketch of your simple assembly, identifying its main components (master part and mould cavity components). Mention the main design rules which apply when printing your parts.**

PRODUCT CONCEPT SKETCH

**Design rules**

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1. **Mention the main CAD steps for each of the designed components. Specify if you used any assembly procedure for testing and fitting of components in a virtual environment (preferably using CAD software.**

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1. **Specify the characteristics of your STL files for each component. Justify the differences in mesh parameters.**

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1. **Mention which 3D printing parameters you adjusted during optimization and how they influenced your build.**

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1. **Specify if you designed more than one build plate layout and justify the parts orientations on the machines’ build plate. Corelate the justifications with part and surface functions.**

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1. **Specify if the equipment required any specific preparation or maintenance procedures.**

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1. **Write down if your print required any additional adjustments (e.g. if you had printed fails and how you addressed them) and justify why.**

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1. **Mention if the removal of your parts or the post processing procedures were according to guides or if you performed any additional steps. Write down any problems you encountered during these stages and the measures you took to solve them.**

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1. **While assembling and testing of your silicone mould casing and master part, write down any flaws or inconsistencies. Break them down into three main flaws/ fails categories: bad design; improper printing parameters; inadequate equipment calibration & maintenance.**

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1. **Summarize the results you obtained during Laboratory 1 and propose improvement paths.**

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1. **Complete the following task:**

* **Task 01:**

Give three examples of applications where rapid manufactured silicone moulds are useful. Mention the benefits of using rapid manufactured silicone moulds compared to traditional manufacturing techniques.

Medical applications

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Industrial applications

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Consumer goods applications

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