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Course 11: Collaborative Manufacturing Systems

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of Master's Degree Program in

Industrial Engineering for Thailand Sustainable Smart Industry



Business process collaboration Manufacturing process collaboration

Supply chain collaboration

Quality, test & genealogy

Warehouse & logistics

Product design engineering

Collaboration environment and data storage

Delivery to customer

Product concept engineering

Product improvements

Customer comments

Service record

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Collaborative manufacturing



With collaborative manufacturing,
all parties in the
business relationship contribute to the
betterment of the whole

By ACR.

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Course No. 11

Collaborative
Manufacturing
Systems







Course Objective



Collaboration among partners to form a value network has become necessary as up-to-date information is so critical in a competitive market. Sharing of information among a network of physical units on the shop floor and connecting internal manufacturing processes and business processes with external business processes allow a company to offer a core competence with flexible, responsive operations meeting the expectations of customers and the value network partners.

This course aims to build students' competence in collaboration in manufacturing from the board picture of collaborative manufacturing management down to collaboration on a shop floor. The students will learn from concepts, applications, and hands-on experience





Course Learning Outcomes (CLOs)

The students on the completion of this course would be able to

CLO1: Recognize a potential collaborative manufacturing in a factory (understand)

CLO2: Identify a value network for collaborative manufacturing for a business (apply)

CLO3: Apply collaborative manufacturing management in practice (apply)

CLO4: Manipulate collaborative robots for collaborative tasks (apply)

CLO5: Manage manufacturing collaboration on a shop floor (apply)







Course Outline

I Collaborative Manufacturing Management

- Evolution of Manufacturing Systems
- Collaborative Manufacturing Management Model
- Collaborative Manufacturing Management Fundamentals and Infrastructure
- Ontology for Collaborative Manufacturing

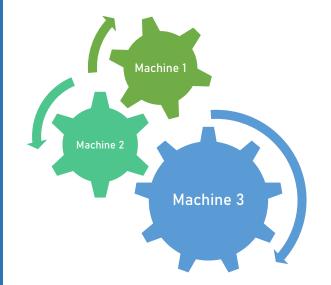




Course Outline

II Machines Collaboration on a Shop Floor

- Distributed Manufacturing
- Distributed Arrival Time Control for Real-Time Scheduling
- Collaborative Material Handling System
- Collaborative Manufacturing Processes

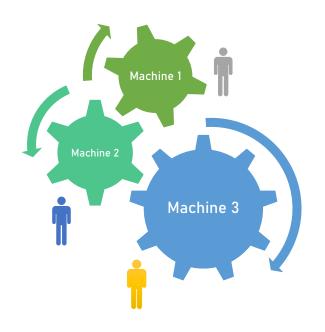






Course Outline

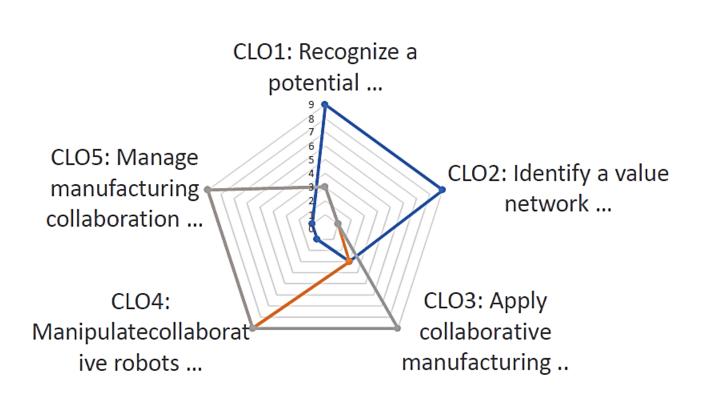
III Man-Machine Collaboration on a Shop Floor



- Evolution of Man-Machine Collaboration
- Industrial human augmentation systems
- Flexible Human-Robot Collaboration
- Cyber-Human System



Modules' Contribution to Course Learning Outcomes



→ Module 1 → Module 2 → Module 3





Assessments

	CLO1	CLO2	CLO3	CLO4	CLO5
Formative Assessment Method					
Class discussion and participation (5%)	9	9	3	3	3
Peer assessment in class activities (5%)	3	3	9	9	9
Practical exercises (20%)		3	9	9	9
Assignments (10%)		9	9	3	3
Summative Assessment Method					
Presentation (10%)		3	3	9	9
Group project (50%)		3	9	9	9

9: Strong; 3: Moderate, 1: weak





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Curriculum Development

of Master's Degree Program in

Industrial Engineering for Thailand Sustainable Smart Industry